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Canada

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D412-769-044
Job Sheet 184566



Part No: D412-769-044

Job Qty: 1 ea

Part Name: Aft Facing Seat Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B(DEO) IPP rev A 08.05-12 new issue DD verified by:ec IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC IPP REV:D 12.07.27 (DEO-B1) (ECN12-621) DD VER:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/18/18	10/18/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 22 2018
100	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging1-5		Smb
110	Small Fab	1 pcs	10/18/18	10/18/18	0.00	3.57	Small Fab-6		Smb2-PAS
120	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC5		OCT 24 2018 68
130	Powdercoat	1 pcs	10/18/18	10/18/18	0.00	0.35	Powdercoat3		OK 18-10-84
140	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC3		Smb
150	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging1-5		Smb
160	Small Fab	1 pcs	10/18/18	10/18/18	0.00	3.57	Small Fab-6		Smb
170	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC5		38
180	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging3-2		OCT 25 2018 89
190	QC21-FG	1 Ea	10/18/18	10/18/18	0.00	0.00	QC21		21

M 138839

START: 1:25

OUT: 3:00 FINISH: 1:55

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	6 Ea (6 ea)	90-Start up Operation	F 119258
AN4-15A	Bolt	2 Ea (2 ea)	90-Start up Operation	8 108730
AN45-13A	Eye Bolt	1 Ea (1 ea)	90-Start up Operation	FMI37710.81
AN5-10A	Bolt	6 Ea (6 ea)	90-Start up Operation	5017095
AN5-13A	Bolt	2 Ea (2 ea)	90-Start up Operation	5054115
AN525-10R24	Screw	9 Ea (9 ea)	90-Start up Operation	15056005
D3766-2	Front Rail, RH	1 Ea (1 ea)	90-Start up Operation	F143702
D3766-3	Rear Rail	1 Ea (1 ea)	90-Start up Operation	F158424
D3767-1	Upper Rail	1 Ea (1 ea)	90-Start up Operation	F1563216
D3782-041	Front, Outboard Leg Assembly	1 Ea (1 ea)	90-Start up Operation	F163338
D3782-044	Front Outboard Leg Assembly, RH	1 Ea (1 ea)	90-Start up Operation	F163889
D3782-045	Back Leg Assembly	2 Ea (2 ea)	90-Start up Operation	F163891
D3783-041	Lateral Brace Assembly	1 Ea (1 ea)	90-Start up Operation	F164112
D3783-043	Longitudinal Brace Assembly	2 Ea (2 ea)	90-Start up Operation	R163925
D3783-045	Angle Brace Assembly	1 Ea (1 ea)	90-Start up Operation	F163925
D3784-041	Seat Support Assembly, Center	1 Ea (1 ea)	90-Start up Operation	F163889
D3784-043	Seat Support Assembly, LH	1 Ea (1 ea)	90-Start up Operation	F158058

Small Fab

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation				Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/S ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____					

Completed By: _____
 Date: 10/22/18
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

DART
 AEROSPACE
 Container No: S120060
 Job No: 184566
 Serial No/Batch: S120060
 Part: D412-769-044

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D3784-044	Seat Support Assembly, RH	1 Ea (1 ea)	90-Start up Operation	164414
MS21042L3	Nut	9 Ea (9 ea)	90-Start up Operation	5074592
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation	5094597
NAS1149D0363J	Washer	23 Ea (23 ea)	90-Start up Operation	5095293
NAS1149D0463J	Washer	4 Ea (4 ea)	90-Start up Operation	5092780
NAS1149D0563J	Washer	20 Ea (20 ea)	90-Start up Operation	5093773
AN525-10R22	Screw	11 Ea (11 ea)	160-Small Fab	FM137736-2
AN525-10R28	Screw	2 Ea (2 ea)	160-Small Fab	FM137360
D3774-1	Seat Bottom, LH/RH	1 Ea (1 ea)	160-Small Fab	510818
D3774-3	Seat Back, LH/RH	1 Ea (1 ea)	160-Small Fab	5159616
D3775-1	Guard	2 Ea (2 ea)	160-Small Fab	f 163496
D3792-1	Eye Bolt	3 Ea (3 ea)	160-Small Fab	5156115
D4679-1	Spacer	2 Ea (2 ea)	160-Small Fab	5150036
MS21042L3	Nut	19 Ea (19 ea)	160-Small Fab	5074592
MS21042L5	Nut	12 Ea (12 ea)	160-Small Fab	5083541
NAS1149D0332J	Washer	11 Ea (11 ea)	160-Small Fab	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	6	282	0
	AN4-15A	2	535	0
	AN45-13A	1	17	0
	AN5-10A	6	295	0
	AN5-13A	2	58	0
	AN525-10R24	9	108	0
	D3766-2	1	2	0
	D3766-3	1	3	0
	D3767-1	1	3	0
	D3782-041	1	4	0
	D3782-044	1	2	0
	D3782-045	2	0	0
	D3783-041	1	1	0
	D3783-043	2	2	0
	D3783-045	1	1	0
	D3784-041	1	1	0
	D3784-043	1	1	0
	D3784-044	1	1	0
	MS21042L3	9	2,863	0
	MS21042L4	2	4,281	0
	NAS1149D0363J	23	1,821	0
	NAS1149D0463J	4	5,268	0
	NAS1149D0563J	20	1,310	0
160-Small Fab	AN525-10R22	11	106	0
	AN525-10R28	2	27	0
	D3774-1	1	5	0
	D3774-3	1	4	0
	D3775-1	2	4	0
	D3792-1	3	9	0
	D4679-1	2	24	0
	MS21042L3	19	2,863	0
	MS21042L5	12	681	0
	NAS1149D0332J	11	2,221	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					